



THREE DAUGHTERS CORP CAPABILITY STATEMENT



UEI: SECPR1NJ9M26 **CAGE:** 1SRL2 **DUNS:** 16 751 0833 **UNSPC:** 73181000, 73181001
NAICS CODES: 332721 Precision Turned Production Mfg • 332710 Machine Shops

ABOUT US

Three Daughters Corporation (d/b/a Rathburn Precision Machining) offers contract production of CNC precision-machined metal components to customer specifications. Our focus is high-quality components in quantities of 100–200,000+ EAU. We offer secondary processing, including assembly and packaging, and can manage outside specialty machining, heat treatment, and coating processes. We also offer wire EDM and laser etching services.

CORE COMPETENCIES

- CNC turning, milling and wire EDM
- Steel, aluminum, stainless, brass, cast iron, superalloys
- Flexible batch and medium-to-high volume production (100 – 200,000+ annual component quantities)
- Swiss machining of small parts up to 38mm dia.
- Chucker lathes for parts up to 10" dia.
- Automated CNC processing: bar fed, gantry, robot/cobot, multi-spindle lathes
- Multiple turn/mill options for maximum efficiency and scheduling flexibility

DIFFERENTIATORS

- ISO 9001:2015 quality certified
- IATF 16949:2016 quality certified
- AS 9100D quality conforming
- JCP certified
- ITAR registered
- Founded in 1983 by a Vietnam veteran
- Decades of experience in heavy truck clutch components
- Flexible, repeatable batch production
- Quick change work-holding solutions
- WBE/WOSB certified

CONTACT INFORMATION

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POINT OF CONTACT

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CURRENT CUSTOMERS

- Volvo Powertrain North America
- NSWC Crane
- Bostwick-Braun
- The Timken Company
- Dexter Axle
- Mid-America Clutch

