



THREE DAUGHTERS CORP CAPABILITY STATEMENT



UEI: SECPR1NJ9M26 **CAGE:** 1SRL2 **DUNS:** 16 751 0833 **UNSPC:** 73181000, 73181001
NAICS CODES: 332721 Precision Turned Production Mfg • 332710 Machine Shops

ABOUT US

Rathburn Precision Machining offers contract production of CNC precision-machined metal components to customer specifications. Our focus is high-quality components with flexible batch production in quantities of 100–200,000+ EAU. We offer secondary processing, including assembly and packaging, and can manage outside specialty machining, heat treatment, coating and passivation processes. We also offer wire EDM and laser marking services.

CORE COMPETENCIES

- CNC turning, milling, wire EDM
- Steel, aluminum, stainless, brass, cast iron, superalloys
- Flexible batch and small-to-medium volume production (100 – 200,000+ annual component quantities)
- Swiss machining of small parts up to 38mm dia.
- Chucker lathes for parts up to 10" dia.
- Automated CNC processing: bar fed, gantry, robot/cobot, multi-spindle lathes
- Multiple turn/mill options for maximum efficiency and scheduling flexibility
- Engineering design assistance

DIFFERENTIATORS

- Founded in 1983 by a Vietnam veteran
- ISO 9001:2015 quality certified
- IATF 16949:2016 quality certified
- AS 9100D quality conforming
- JCP enhanced certified
- ITAR registered
- CMMC Level 2 (Self)
- Flexible, repeatable batch production
- Prototype-to-production solutions
- WBE/WOSB certified

CONTACT INFORMATION

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PAST PERFORMANCE

- Defense Logistics Agency (DLA)
- Hose Master
- SAIC
- High Bridge Solutions
- CP Industries
- Volvo Powertrain North America

